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Volvo Penta also supply engines with the cooling system prepared for external cooling, e.g. keel cooling. Page 38: Coolant (Anti-Corrosion Mixture). Topping Up 1) Maintenance: Freshwater system Anti-freeze mixture When there is risk of freezing, a mixture of 50% Volvo Penta anti-freeze (glycol) and 50% water (complying with ASTM D4985) must be ...

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